

Veloce Spares Limited

Guidance Notes for: VSL019 Paper Oil Filter Kit

Refer to diagram. Items in brackets are standard Velocette components.

Notes for assembly.

1. It is important that the alloy tube (A293/2) is a firm fit on the bottom oil union (LE547). If loose, degrease both items and secure with Loctite (grades 601, 603 or 638) applied sparingly to avoid blockage of the oil passageways.
2. A small chamfer is advisable on the top end of the alloy tube (A293/2) to prevent damage to the 'O' Ring in the lower end cap during assembly.

The spring is specially selected to allow bypass of oil past the filter element end faces in the event of filter blockage or extreme cold conditions causing severe oil thickening.

Do not alter the spring or fit any alternative.

The filter element is normally rated at 40 micro metres, which means it will catch particles of dirt down to 1½ thousandths of an inch approximately three times finer than the original felt filter.

It is advisable to change the first element after 6 months (2,500 miles) and subsequently at 7,500 miles intervals.

